

# Projektzertifizierung und Due Diligence

**Dr. Lars Sitzki**

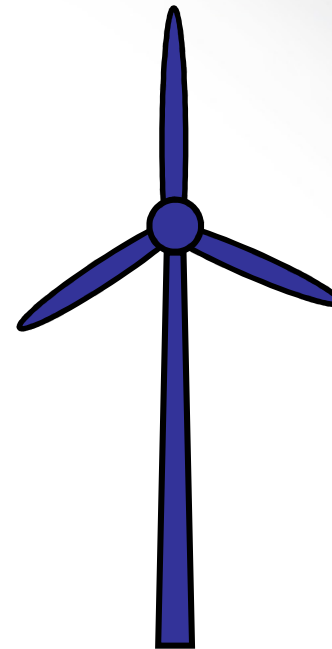
Global Product Manager Renewables

Treasurer IECRE



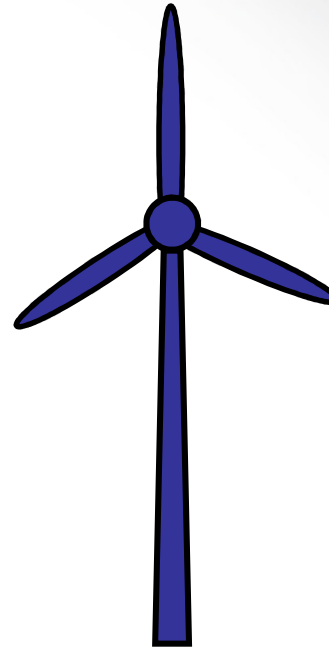
# Content

- Due Diligence
- Project certification process
  - General
  - BSH approval
  - Danish approval



# Content

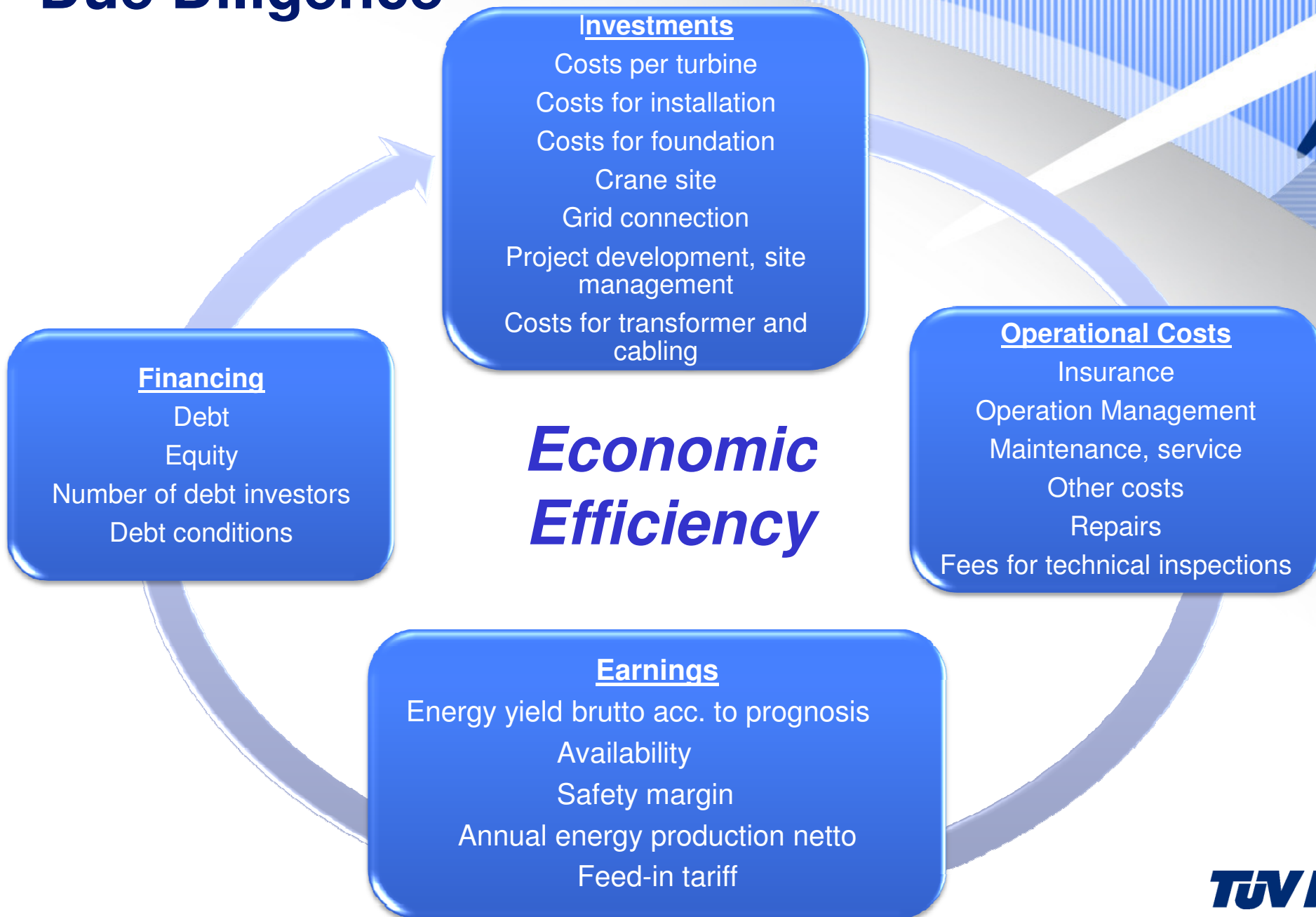
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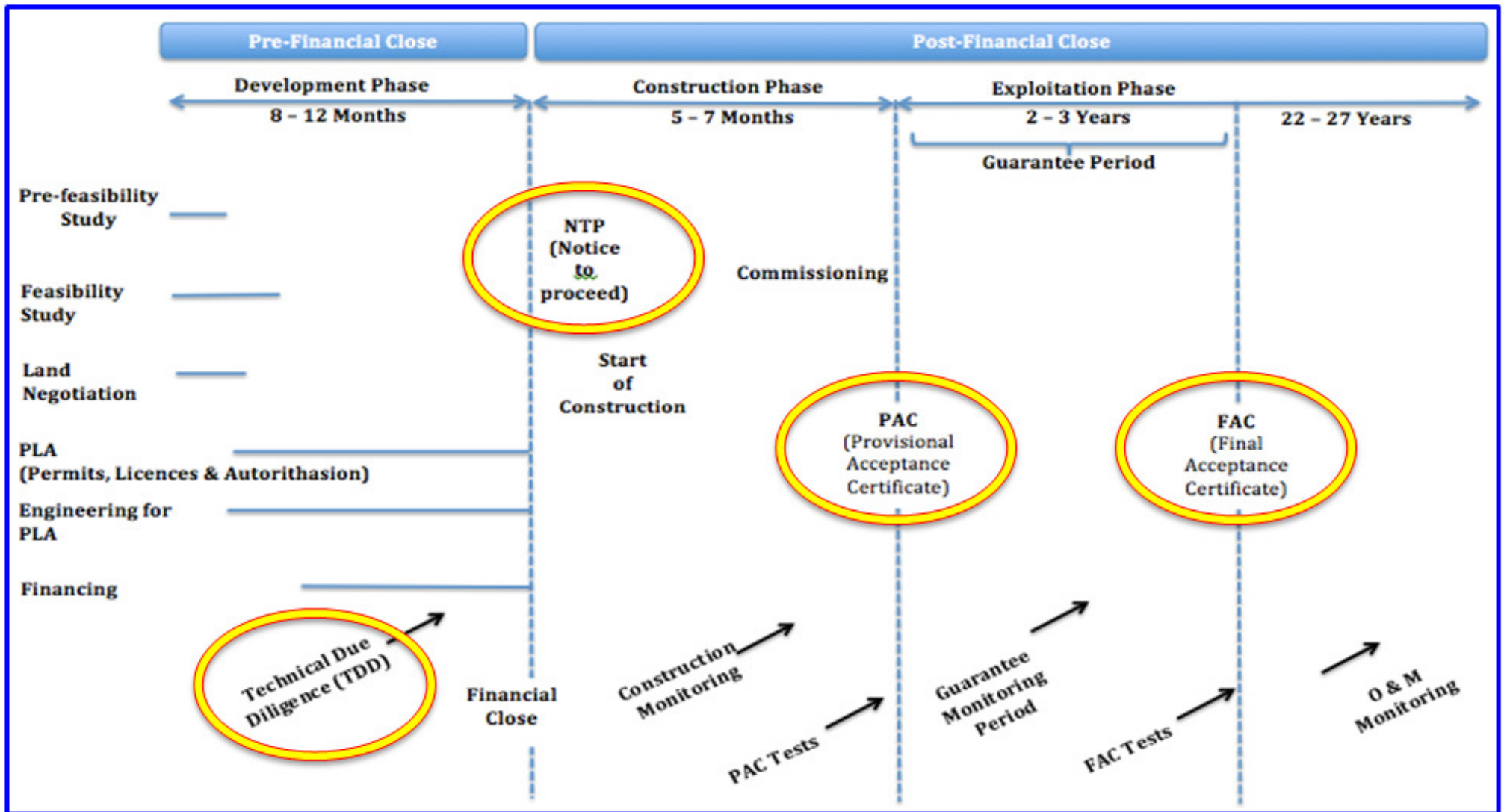
# Due Diligence

- Assessment of plausibility of the energy yield (AEP) and wind potential prognosis or study
- Plausibility check of the calculated annual energy production (AEP)
- Assessment of plausibility of the current certification documents of the chosen wind turbine type
- Evaluation of technical risks of the turbine concept and technology
- Evaluation of technical risks of the foundation construction
- Assessment of plausibility of the maintenance and service concept
- Review of the interface management
- Review of the building permission and its obligations
- Assessment of plausibility of the present soil assessment reports
- Profitability analysis on the basis of the profit and loss account and the investment sum
- Review of the risks of the insurance concept
- Contract assessment on extend and completeness
- Contract assessment on legal content
- Assessment report with findings and recommendations

# Due Diligence



# Due Diligence

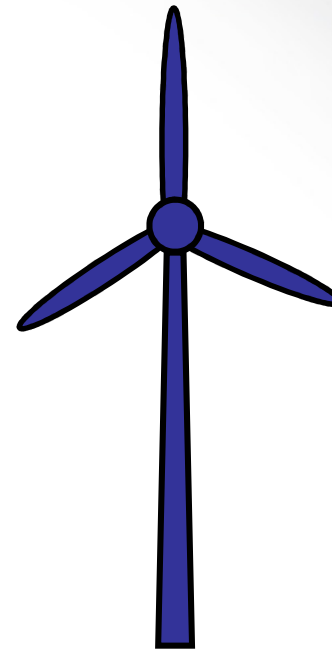


# Certification of PV plants:

- Site conditions evaluation
- Site qualification report
- Application specific design parameters
- Contract review (EPC, warranty, connection, etc.)
- Utility contract, PPA & LGIA requirements into design
- Design evaluation
- Site-specific design evaluation
- Performance criteria review
- Component and equipment, procedural and contractual evaluation and selection
- Site specific acceptance of components
- **Due diligence report**
- Installation surveillance
- Component inspections during manufacturing
- Component inspections post manufacturing
- Intermediate status reports of construction phases
- Commissioning, yield determination and production estimate
- Preliminary acceptance certification
- Final evaluation and Certificate
- Operation and maintenance surveillance, monitoring and control, sensor calibration
- Production and yield survey

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# Certification Schemes

## Certification Schemes

TÜV NORD Standard P20

IEC 61400-22

IEC WT 01

GL-Guideline 2010

GL-Guideline 2003/2004

BSH Offshore WEC

GL-Guideline Offshore 2005

DNV OS-J101

Danish Energy authority's  
Executive order

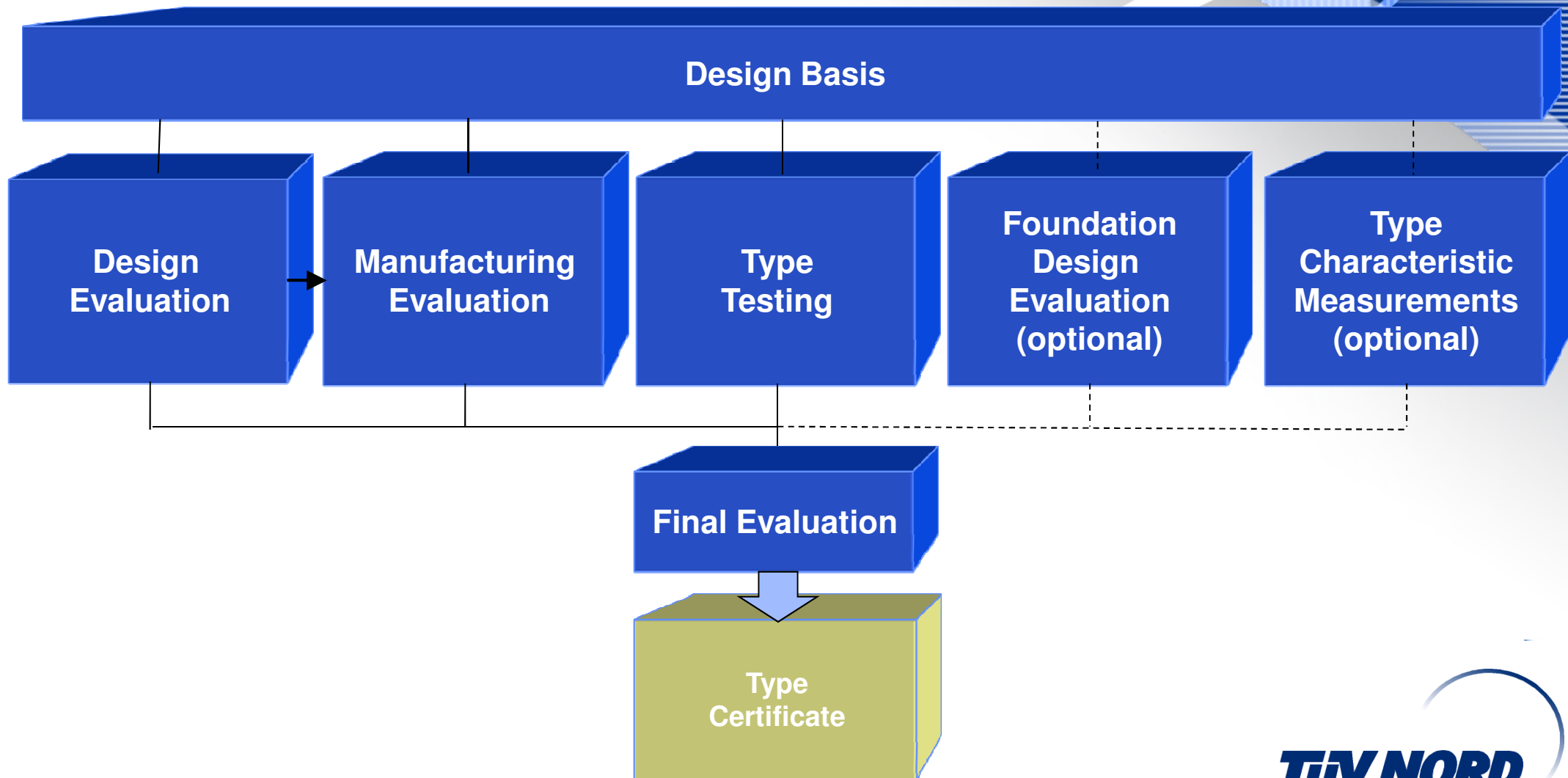
TAPS 2000

DIBt Guideline

**The scope of TÜV NORD  
accreditation comprises all  
relevant certification schemes!**

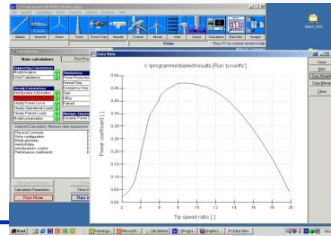


# Type Certification according to IEC 61400-22

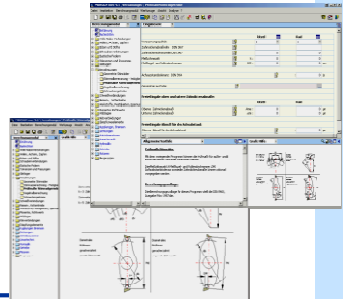


# Design Evaluation

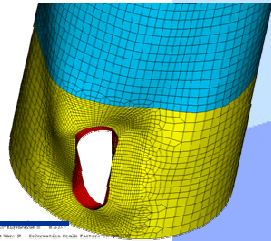
Loads



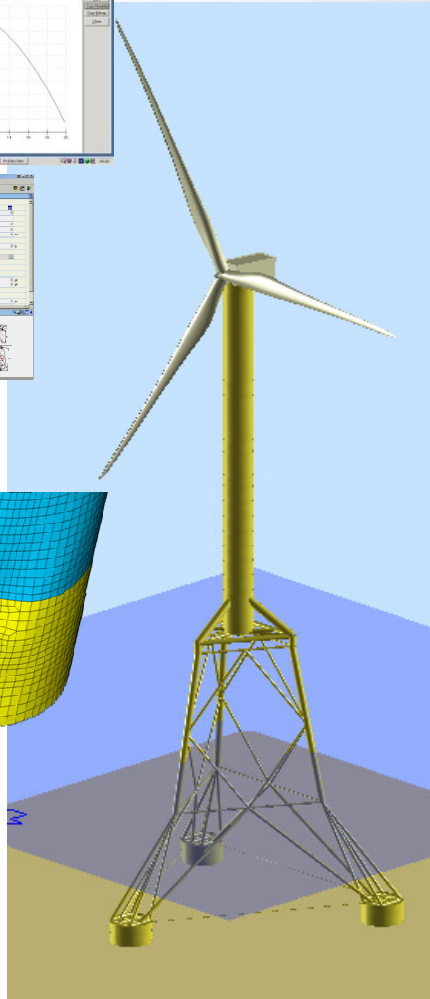
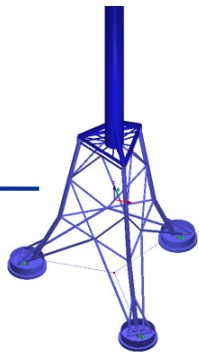
Machinery components



Tower



Substructure & Foundation



Safety System

Rotorblades

Electrical Components

Personnel Safety

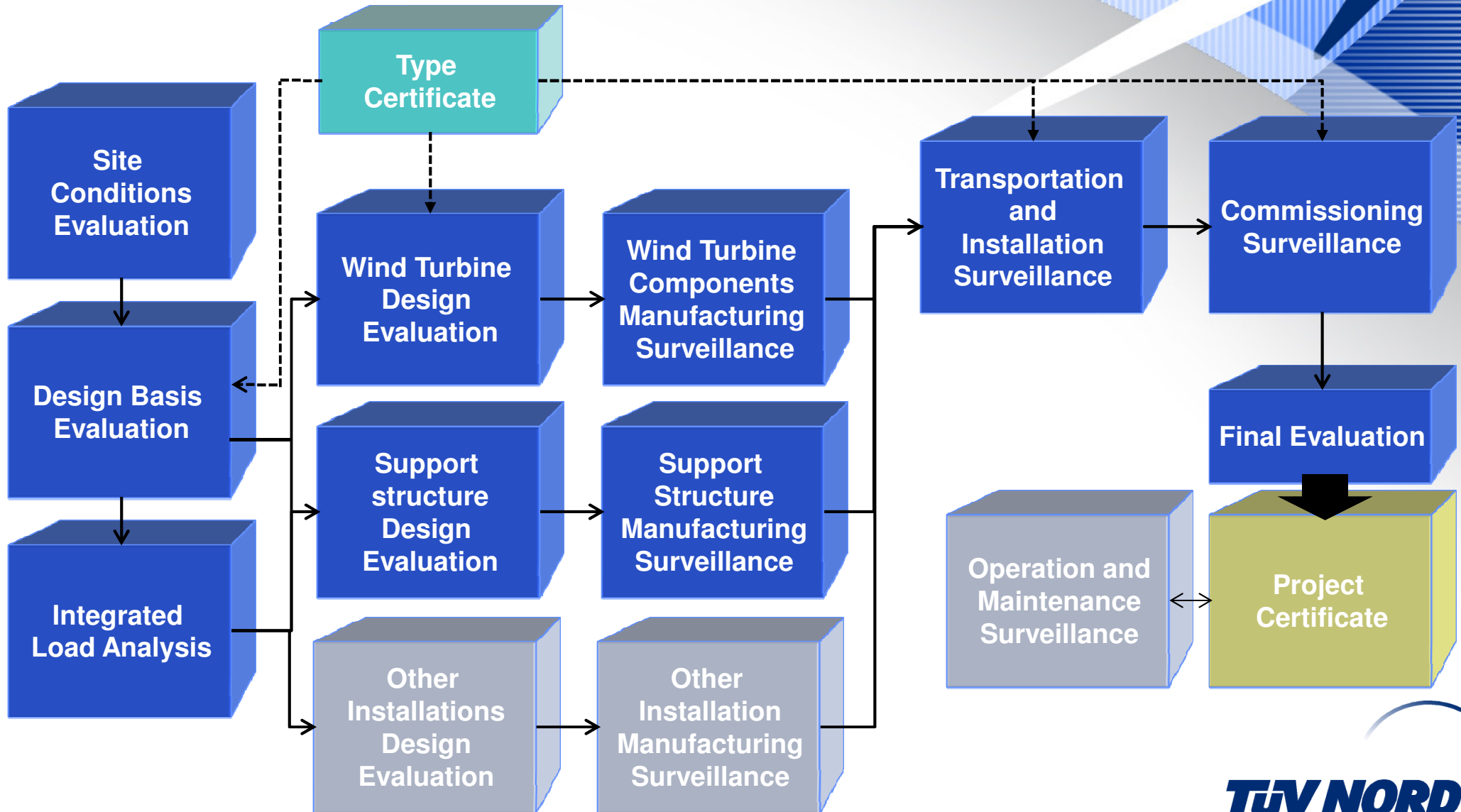
Nacelle /Spinner

Manuals (maintenance, manufacturing, commissioning)

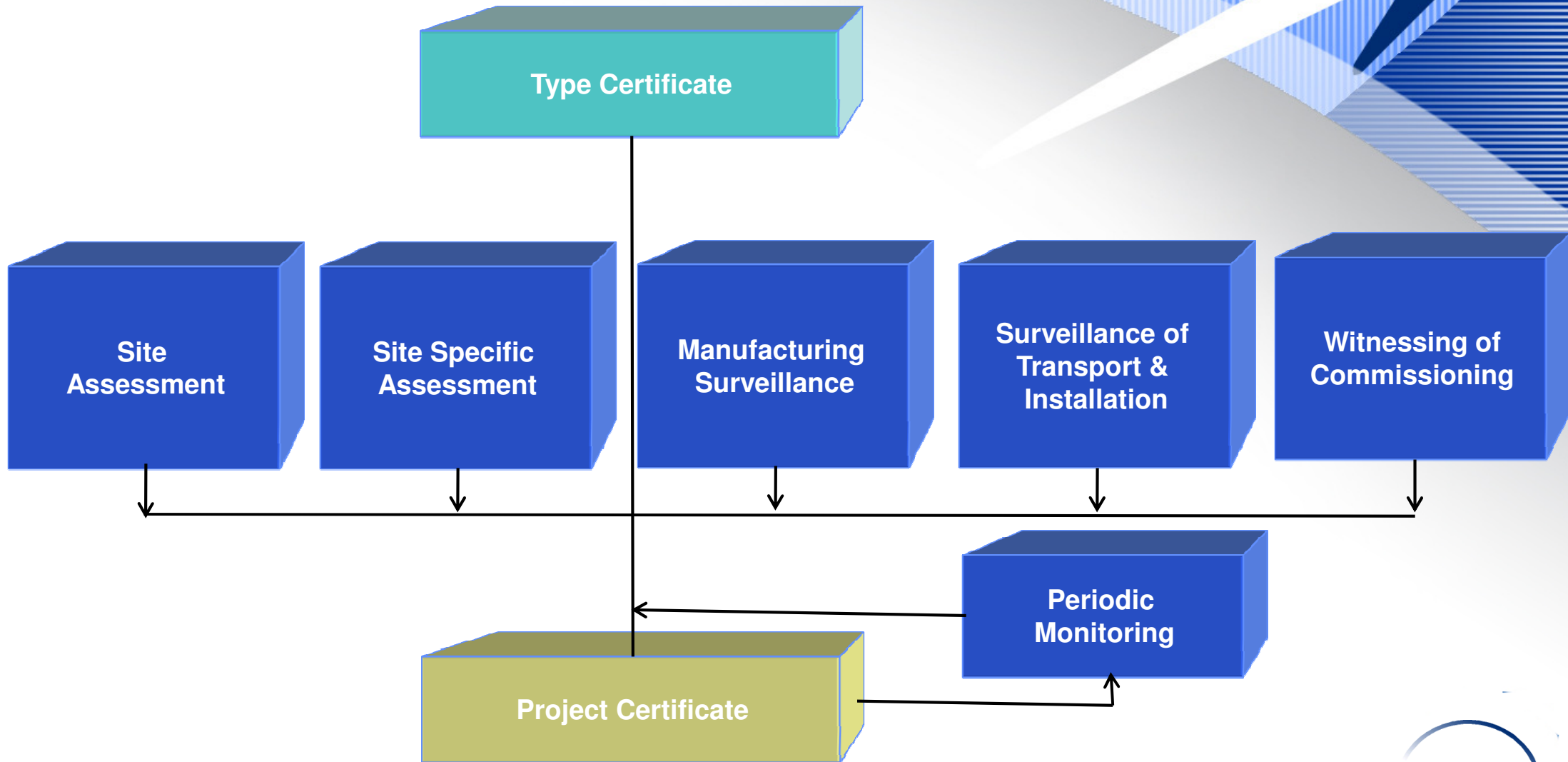
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# Project Certification according to IEC 61400-22

with optional modules

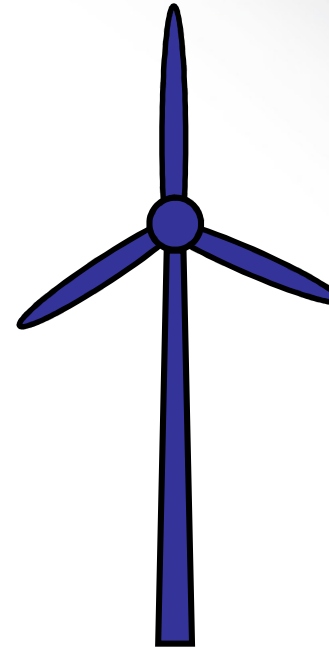


# Project Certification according to GL



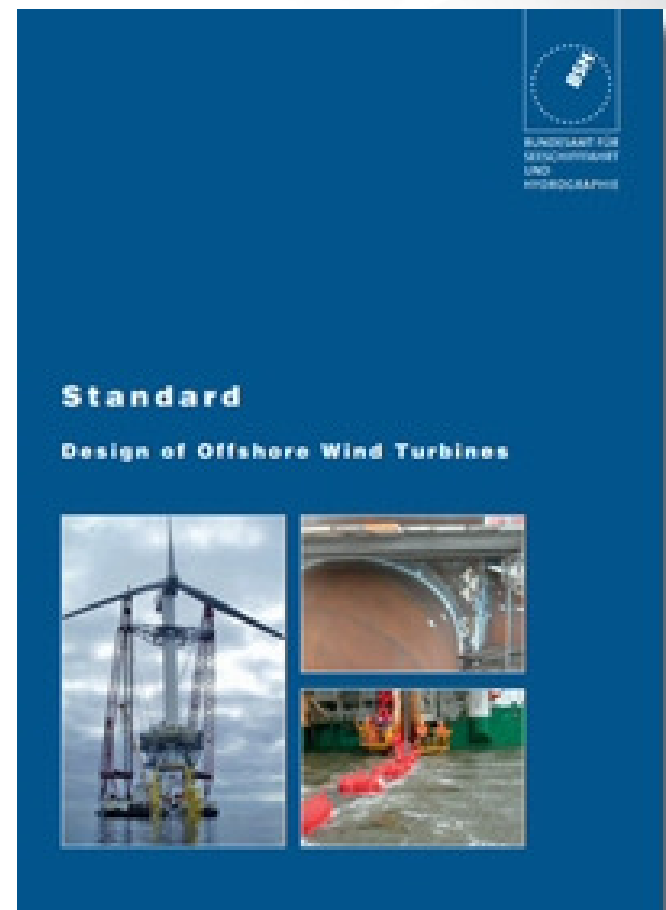
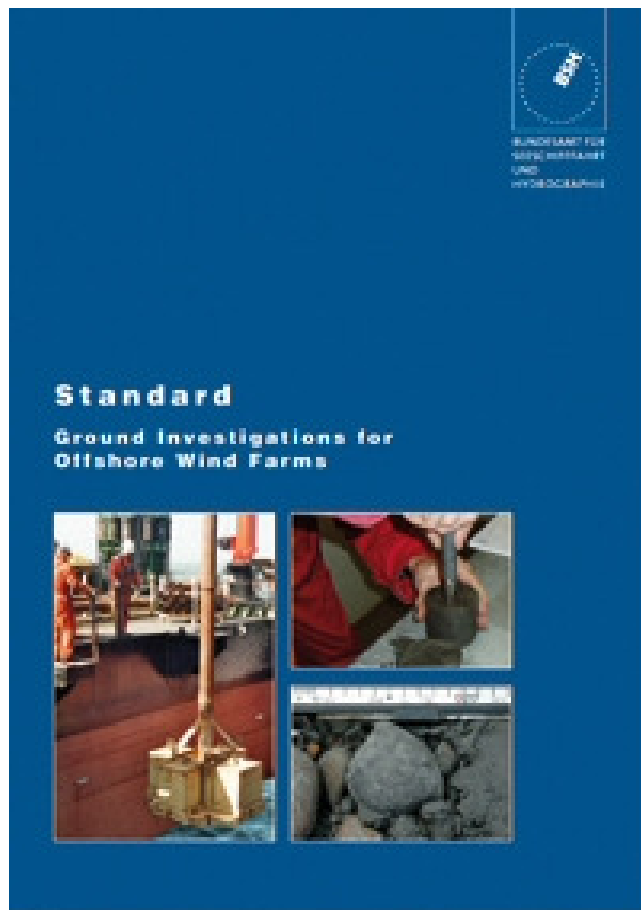
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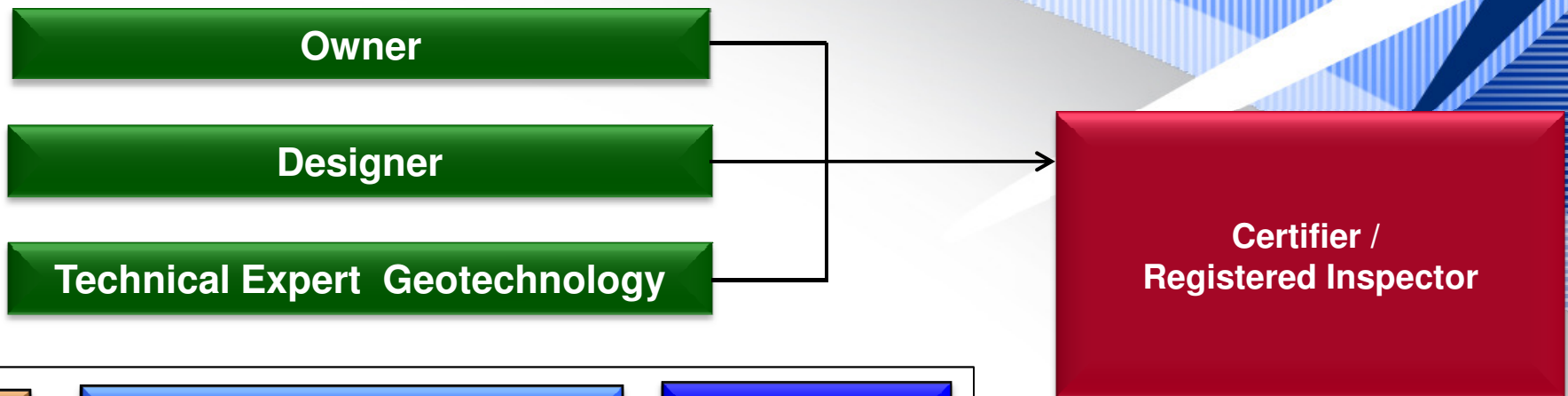


# BSH Approval – Standards

- The BSH approval process for offshore windfarms is generally based on the following two standards:

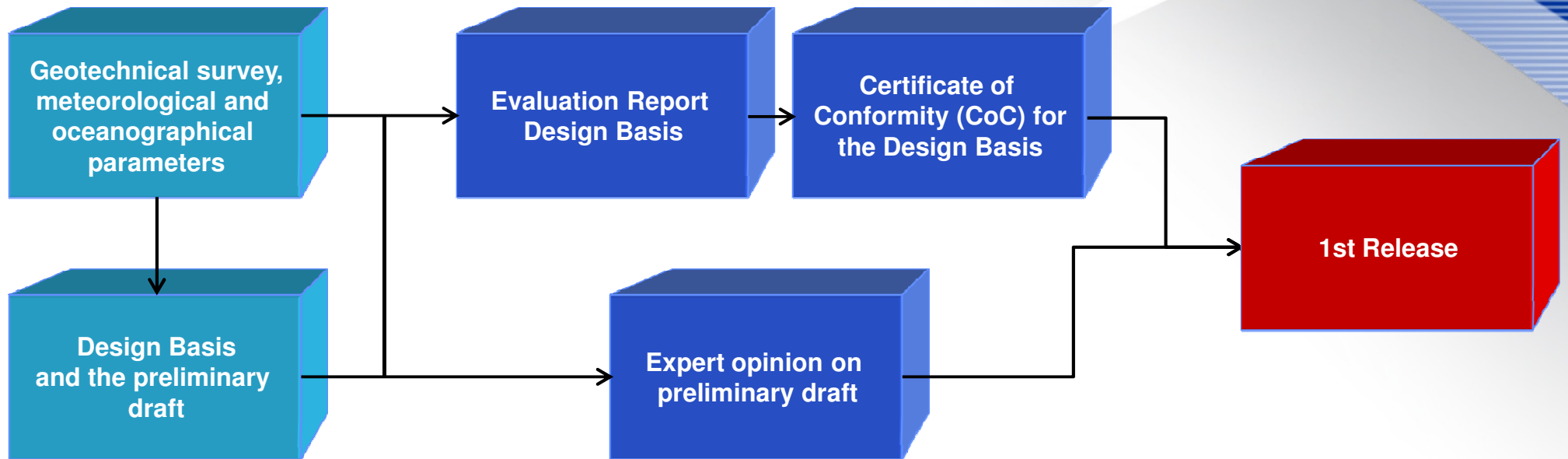


# BSH Approval – Procedure and Releases



<b>Development</b>	Design Basis & Preliminary Draft	1. Release
<b>Design</b>	Basic Design	2. Release
	Implementation Plan	3. Release
<b>Implementation</b>	Production Transport Installation Commissioning	(Project-) Certificates
		Operat. Release
<b>Operation</b>	Periodical Inspections	Maintain or cancel Operat. Release

# BSH Approval Development Phase



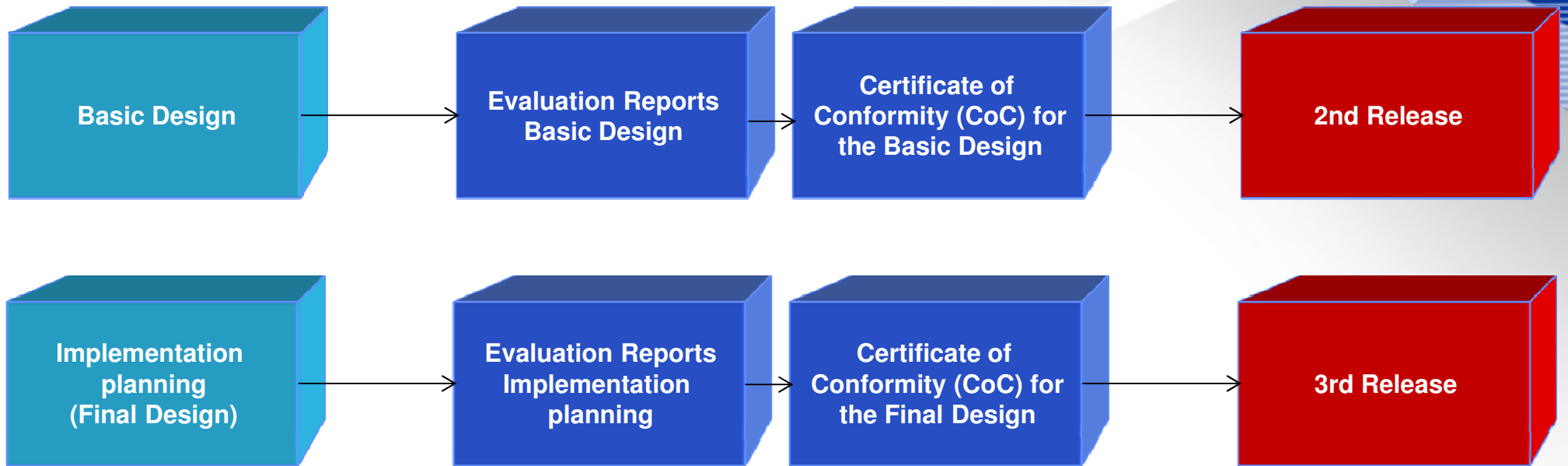
Project owner

Certifier

BSH

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# BSH Approval Design Phase



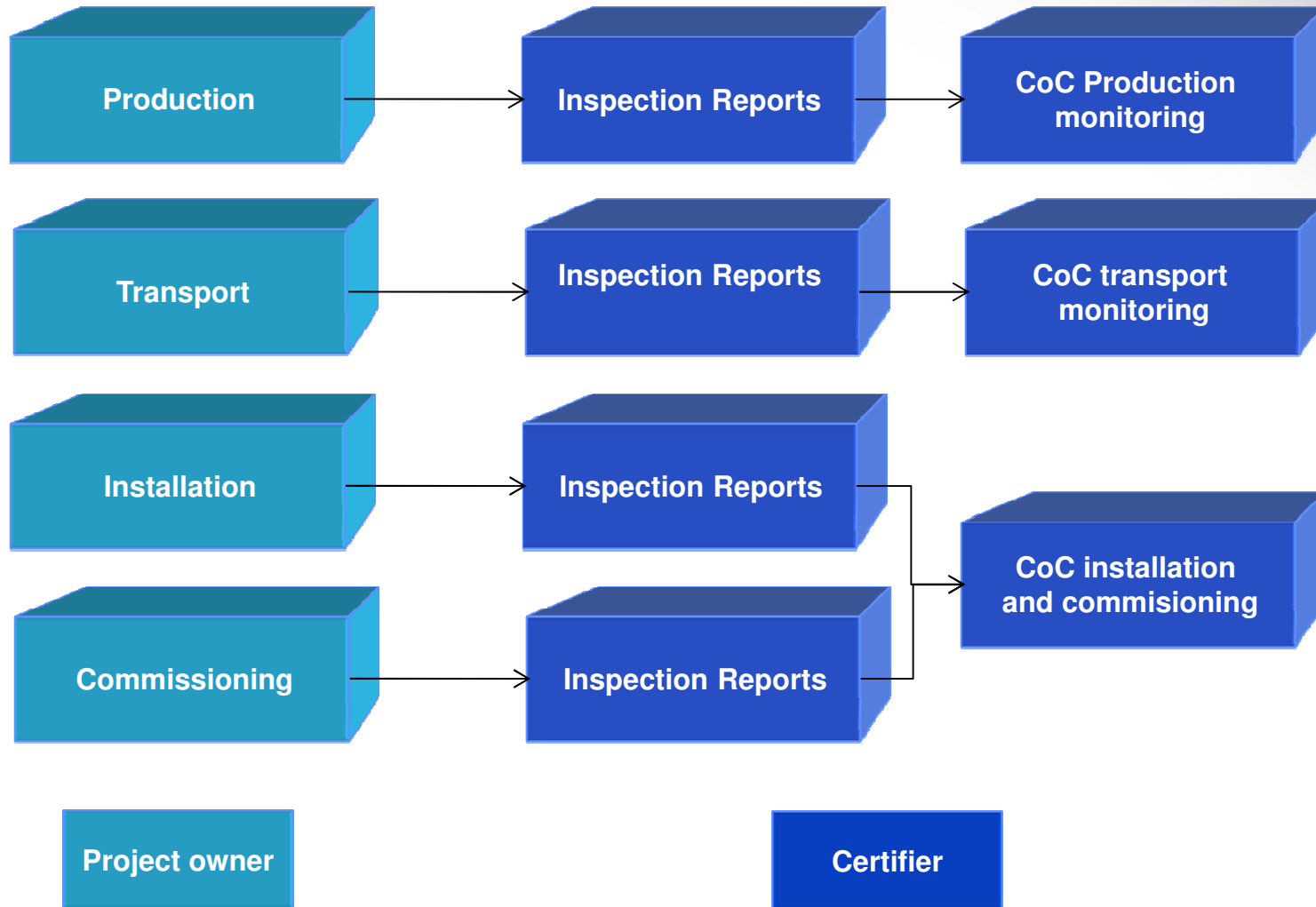
Project Owner

Certifier

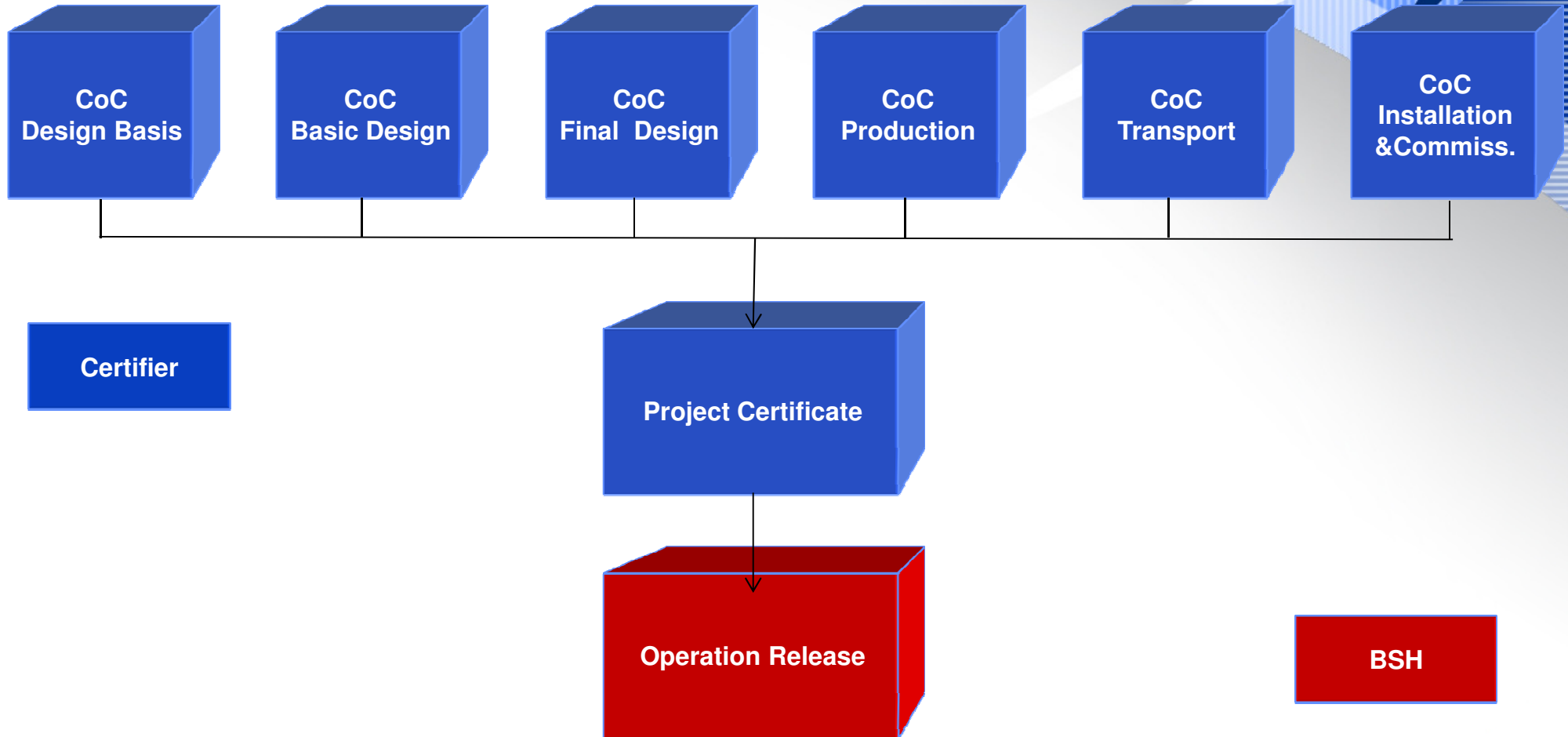
BSH



# BSH Approval Implementation Phase



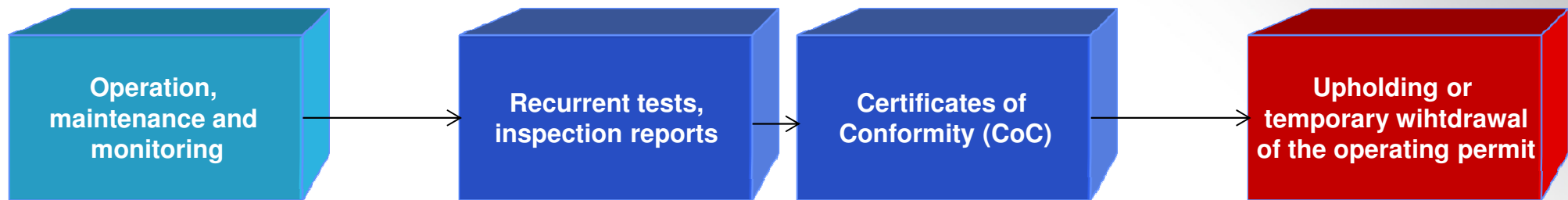
# BSH Approval Implementation Phase



BSH



# BSH Approval Operation Phase



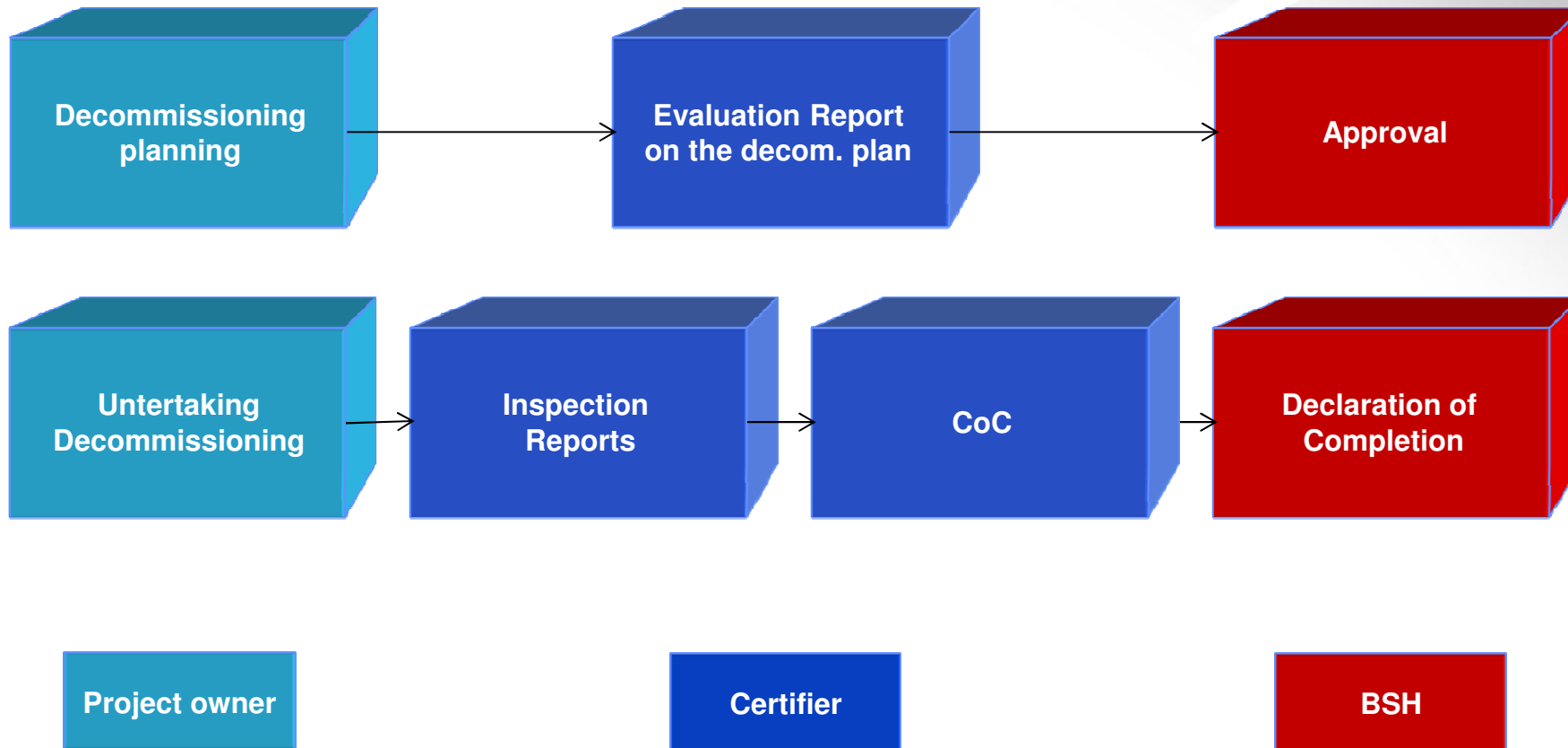
Project owner

Certifier

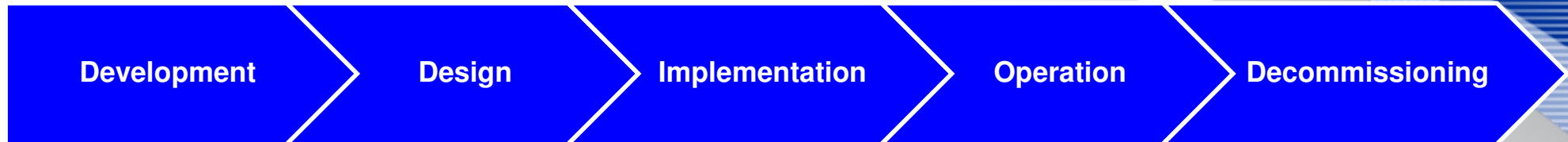
BSH

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# BSH Approval Decommissioning Phase



# BSH Approval – Phases and Components



Turbine	<ul style="list-style-type: none"><li>• Nacelle</li><li>• Rotor blades</li></ul>
Support Structure	<ul style="list-style-type: none"><li>• Tower</li><li>• Substructure</li><li>• Piles</li></ul>
Cabling	<ul style="list-style-type: none"><li>• Individual installations within windfarm</li><li>• Connection at transformer substation</li></ul>
Transformer Substation	<ul style="list-style-type: none"><li>• Including platform</li></ul>
Power Export System	<ul style="list-style-type: none"><li>• From transformer substation to grid connection on land</li></ul>

# BSH Approval – Test Procedure

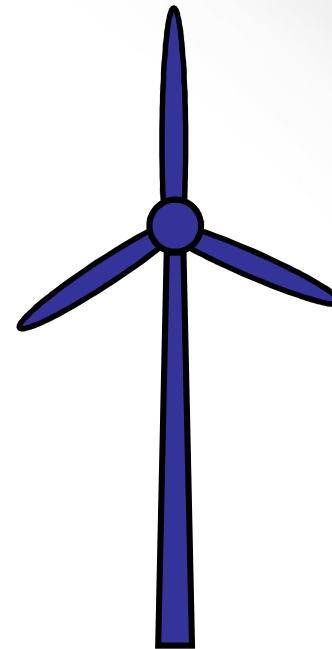
1. Type certificate for the turbine
2. Site evaluation incl. soil properties
3. Site specific design evaluation
4. Certificate of conformity / test certificate for site-specific design
5. Test and evaluation of facilities for inspecting the offshore wind turbines as an overall system
6. Testing and evaluation of sea operations and the decommissioning concept
7. Production inspection
8. Inspection of transport, installation and commissioning
9. Certificate of conformity / test certificate for the inspection services following completion
10. Project certificate
11. Periodical inspections for maintaining the test certificate and the operating permit
12. Testing and inspection of the decommissioning and issue of associated test certificates

# BSH Approval – Technical Codes of Practice

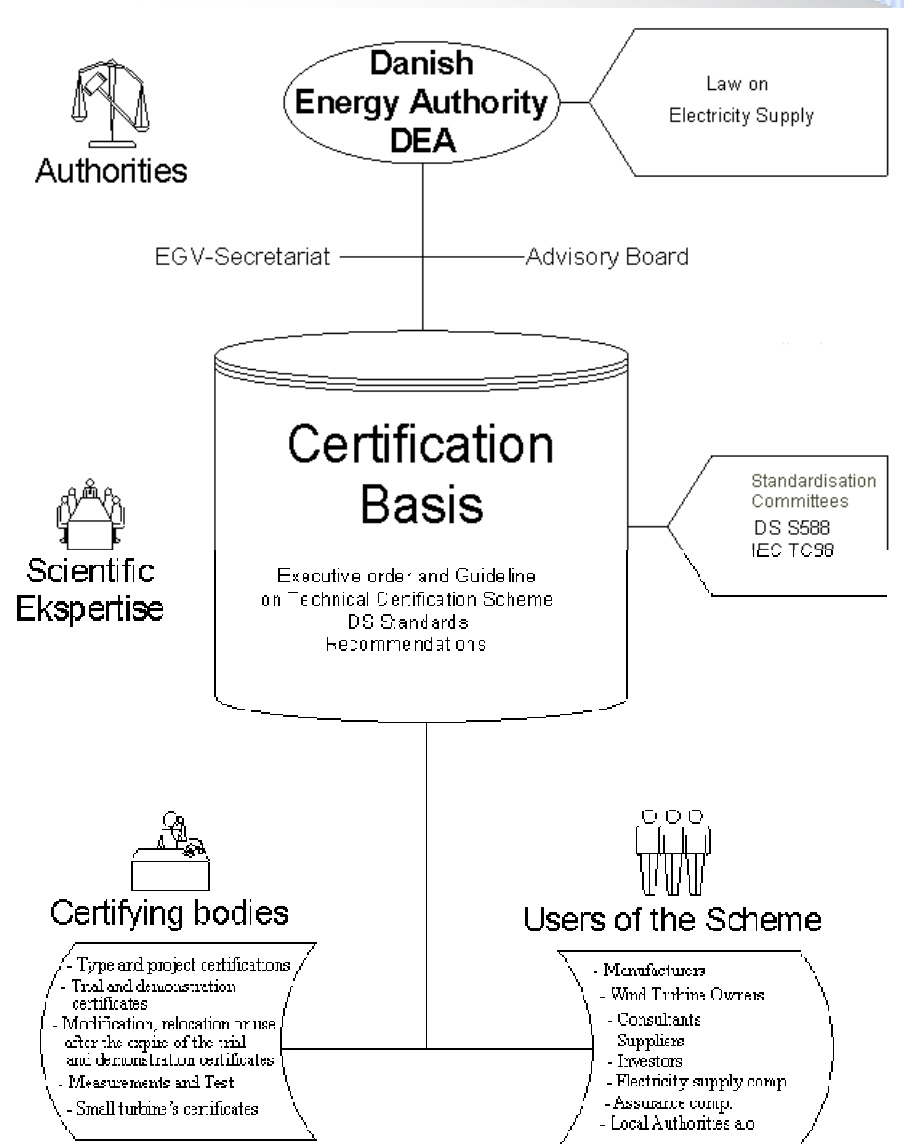
- DIN 1055-4: 2005-03, „Einwirkungen auf Tragwerke“
- IEC 61400-3, „Design requirements for offshore wind turbines“, 2009
- API RP 2A-LRFD / WSD, „Recommended practice for planning, designing and constructing fixed offshore platforms“, 1993 / 2007
- GL Guidelines for the Certification of Offshore Wind Turbines, Edition 2005
- DNV-OS-J101, „Design of Offshore Wind Turbine Structures“, September 2011
- GL Rules and Guidelines IV, Industrial Services, Section 6, „Offshore Technology“, Edition 2007
- Diverse DIN (EN) codes
- Etc.

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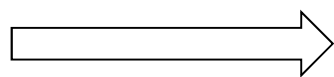


# Danish Approval – Scheme



# Danish Approval – Rules & Regulations

- The Danish Energy Agency's Executive order on the technical certification scheme for the design, manufacture, installation, maintenance and service of wind turbines, June 28 2008 nr. 651
- The Danish Energy Agency's guidelines for the technical certification scheme for the design, manufacture and installation of wind turbines in Denmark 2008
- IEC System for Conformity Testing and Certification of Wind Turbines IEC WT01, 1<sup>st</sup> edition.
- Regulation TF 3.2.5 Wind turbines connected to grids with voltages over 100 kV by the TSO company Energinet.dk.
- Regulation TF 3.2.6 Wind turbines connected to grids with voltages below 100 kV by the TSO company Energinet.dk



*Type & Project Approval are based on IEC WT01 as described previously*



***Thank you very much for your attention***

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